

# Sunline Heaset Installation Instructions

**\*\* Use grease at all metal to metal surfaces**

- 1.** Press in the cups (without bearings) like you would any other cup.
- 2.** Press in the lower bearing (can use headcup press to do this).
- 3.** Press the crown race onto the steerer tube using a proper crown race setter.
- 4.** Snap parallel spacer into the upper bearing which is still not in the top cup.



Steps 1 and 2



Step 3



Step 4

- 5.** Slide the assembly from step 4 over the steerer tube after the steerer tube is placed into the headtube (large lip facing up). Crown race may not go into the bottom bearing at this time. You may need to tap a little with rubber mallet or dead blow. If it is too tight, deburr the inside of the spacer with emery cloth.
- 6.** Use the crown race tool to tap down over the steerer tube while holding the crown from the bottom.
- 7.** Once the bearing/spacer assembly gets to the top cup keep tapping, it will press into the cup while the crown race goes into the bottom bearing race assembly.



Step 5



Step 8



- 8.** Put in the thin white spacer and/or grease and then the top cover. You are done.  
To remove, tap on the top of the steerer tube with a rubber mallet or dead blow.  
The steerer tube can be cut on the bike in most cases.